MASCHINENHANDEL Borowski GMBH

USED. TESTED. ALL RIGHT.

# machinespezification

| | |
|---|---|
| machine no.: | 503774 |
| machinetype: | Spritzgießmaschine |
| manufacturer: | ARBURG |
| type: | Allrounder 420 C 1000-290 Selogica |
| year of construction: | 2017 |
| operation hours: | 13715 |

**clamping unit**

| | | | |
|---|---|---|---|
| type of drive | fully hydraulically | | |
| clamping type | fully hydraulic | | |
| method of construction | four tie bars | | |
| clamping force | | | 1000 kN |
| size of mould platen | 570 mm | x | 570 mm |
| dist.between tie bars | 420 mm | x | 420mm |
| min. mould height | 250 mm | / | 250 mm |
| opening stroke | | | 500 mm |
| max. open daylight | | | 750 mm |
| size of round table | | | |
| ejector stroke | | | 175 mm |
| ejector force | | | 40 Nm |
| centring device diameter of movi | | | 125 mm |
| centring device diameter of fixed | | | 125 mm |
| threaded hole of platen | M16 | | |
| mould weight | | | 600 kg |

| | | | |
|---|---|---|---|
| dimension: | 4,40 m | 1,60 m | 2,00 m |
| weight: | | | 3680 KG |

**injection unit**

| | |
|---|---|
| screw diameter | 30 mm |
| swept volume | 106 cm³ |
| injection pressure | 2500 bar |
| L/D ratio | 24 mm |
| screw geometry | 9 |
| screw stroke | 150 mm |
| screw rotation | 488 1/min |
| screw torque | 320 Nm |
| plasticising rate | |
| injection rate into the open | 102 cm³/s |
| number of heating zones | 5 |
| nozzle contact force | 60 |
| nozzle stroke | 240 |
| pump drive power | 15 kW |
| heating capacity | 5 kW |
| Standard voltage | |
| oil reservoir capacity | 200 l |

**equipment:**

screen text german; CEE-socket 16A; core pulling hydraulically 1x; air valve 1x; machine without material hopper; Anti vibration mounts; Schuko-socket 10A;

Angebot freibleibend. Zwischenverkauf und Irrtümervorbehalten. PDF erhebt keinen Anspruch auf Aktuallität.

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USt-IdNr.: DE 296 178 837

Geschäftsführer:
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