

USED. TESTED. ALL RIGHT.

machinespezification

machine no.: 503730
machinetype: Spritzgießmaschine
manufacturer: ENGEL
type: e-max 310-100 LC 200 A01
year of construction: 2011

clamping unit			
type of drive	completely electronic		
clamping type	toggle		
method of construction	four tie bars		
clamping force	1000 kN		
size of mould platen	650 mm	x	600 mm
dist.between tie bars	460 mm	x	410mm
min. mould height	150 mm	/	450 mm
opening stroke	350 mm		
max. open daylight	800 mm		
size of round table	0 mm		
ejector stroke	100 mm		
ejector force	24 Nm		
centring device diameter of movi	125 mm		
centring device diameter of fixed	125 mm		
threaded hole of platen			
mould weight	1000 kg		
dimension:	4,00 m	1,30 m	1,90 m
weight:	4400 KG		

injection unit	
screw diameter	35 mm
swept volume	135 cm³
injection pressure	1600 bar
L/D ratio	20 mm
screw geometry	9
screw stroke	160 mm
screw rotation	420 1/min
screw torque	
plasticising rate	15 g/s PS
injection rate into the open	
number of heating zones	4
nozzle contact force	28
nozzle stroke	225
pump drive power	20 kW
heating capacity	9 kW
Standard voltage	400 V / 50 Hz
oil reservoir capacity	

equipment:

incl. Spruepicker; screen text german; core pulling hydraulically 1x; Anti vibration mounts; mould heating 8x;

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