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machinespezifikation

machine no.:	503703
machinetype:	Spritzgießmaschine
manufacturer:	KRAUSS MAFFEI
type:	KM 80-380 CX MC6
year of construction:	2021
operation hours:	6000

clamping unit	
type of drive	fully hydraulically
clamping type	fully hydraulic
method of construction	four tie bars
clamping force	800 kN
size of mould platen	670 mm x 670 mm
dist.between tie bars	420 mm x 420mm
min. mould height	250 mm /
opening stroke	500 mm
max. open daylight	750 mm
size of round table	
ejector stroke	150 mm
ejector force	43 Nm
centring device diameter of movi	
centring device diameter of fixed	
threaded hole of platen	
mould weight	

dimension:	4,10 m	1,40 m	2,00 m
weight:	3900 KG		

injection unit	
screw diameter	40 mm
swept volume	201 cm ³
injection pressure	1860 bar
L/D ratio	20 mm
screw geometry	9
screw stroke	
screw rotation	
screw torque	
plasticising rate	
injection rate into the open	295 cm ³ /s
number of heating zones	5
nozzle contact force	50
nozzle stroke	
pump drive power	15 kW
heating capacity	11 kW
Standard voltage	
oil reservoir capacity	301 l

equipment:

screen text german; screen text polish; CEE-socket 16A; CEE-socket 32A; core pulling hydraulically 1x; air valve 1x; machine incl. water flow regulator; Anti vibration mounts; injection unit extremely wear resistant and corrosion resistant; interface for dosing unit; Schuko-socket 10A;

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