

USED. TESTED. ALL RIGHT.

machinespezifikation

machine no.: 503702
 machinetype: Spritzgießmaschine
 manufacturer: ENGEL
 type: Victory 200-50 spex CC300
 year of construction: 2019
 operation hours: 11000

clamping unit	
type of drive	fully hydraulically
clamping type	fully hydraulic
method of construction	tie-bar-less
clamping force	500 kN
size of mould platen	500 mm x 450 mm
dist.between tie bars	x
min. mould height	200 mm /
opening stroke	400 mm
max. open daylight	600 mm
size of round table	
ejector stroke	100 mm
ejector force	40 Nm
centring device diameter of movi	125 mm
centring device diameter of fixed	125 mm
threaded hole of platen	
mould weight	

dimension:	3,40 m	1,30 m	1,80 m
weight:	2900 KG		

injection unit	
screw diameter	25 mm
swept volume	69 cm ³
injection pressure	1820 bar
L/D ratio	25 mm
screw geometry	9
screw stroke	140 mm
screw rotation	480 1/min
screw torque	
plasticising rate	104 g/s PS
injection rate into the open	
number of heating zones	4
nozzle contact force	28
nozzle stroke	230
pump drive power	
heating capacity	7 kW
Standard voltage	
oil reservoir capacity	135 l

equipment:

screen text german; screen text polish; core pulling hydraulically 1x; air valve 1x; injection unit extremely wear resistant and corrosion resistant; interface for ejector plates safety; interface for dosing unit;

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