

USED. TESTED. ALL RIGHT.

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machine no.: 503701
 machinetype: Spritzgießmaschine
 manufacturer: KRAUSS MAFFEI
 type: KM 80-380 CX MC6
 year of construction: 2019
 operation hours: 9000

clamping unit	
type of drive	fully hydraulically
clamping type	fully hydraulic
method of construction	four tie bars
clamping force	800 kN
size of mould platen	670 mm x 670 mm
dist.between tie bars	420 mm x 420mm
min. mould height	250 mm /
opening stroke	750 mm
max. open daylight	
size of round table	
ejector stroke	150 mm
ejector force	23 Nm
centring device diameter of movi	
centring device diameter of fixed	
threaded hole of platen	
mould weight	1000 kg

dimension:	4,10 m	1,50 m	2,00 m
weight:	3800 KG		

injection unit	
screw diameter	35 mm
swebt volume	154 cm ³
injection pressure	2429 bar
L/D ratio	23 mm
screw geometry	9
screw stroke	
screw rotation	295 1/min
screw torque	
plasticising rate	
injection rate into the open	96 cm ³ /s
number of heating zones	5
nozzle contact force	50
nozzle stroke	
pump drive power	15 kW
heating capacity	11 kW
Standard voltage	
oil reservoir capacity	301 l

equipment:

screen text german; screen text polish; CEE-socket 16A; CEE-socket 32A; core pulling hydraulically 1x; air valve 1x; Anti vibration mounts; Schuko-socket 10A;

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