

USED. TESTED. ALL RIGHT.

## machinespezifikation

machine no.:	503700
machinetype:	Spritzgießmaschine
manufacturer:	ENGEL
type:	Victory 60-28 Tech CC300
year of construction:	2018
operation hours:	16500

clamping unit	
type of drive	fully hydraulically
clamping type	fully hydraulic
method of construction	tie-bar-less
clamping force	280 kN
size of mould platen	500 mm x 450 mm
dist.between tie bars	0 mm x 0mm
min. mould height	150 mm /
opening stroke	400 mm
max. open daylight	550 mm
size of round table	
ejector stroke	100 mm
ejector force	40 Nm
centring device diameter of movi	
centring device diameter of fixed	
threaded hole of platen	
mould weight	450 kg

dimension:	3,40 m	1,30 m	1,80 m
weight:	2900 KG		

injection unit	
screw diameter	20 mm
swebt volume	31 cm <sup>3</sup>
injection pressure	1470 bar
L/D ratio	24 mm
screw geometry	9
screw stroke	100 mm
screw rotation	360 1/min
screw torque	
plasticising rate	
injection rate into the open	78 cm <sup>3</sup> /s
number of heating zones	4
nozzle contact force	28
nozzle stroke	230
pump drive power	8 kW
heating capacity	5 kW
Standard voltage	
oil reservoir capacity	135 l

### equipment:

screen text german; screen text english; screen text polish; core pulling hydraulically 1x; air valve 1x; screw extremely wear resistant and corrosion resistant; interface for dosing unit;

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