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machine no.: 503672
 machinetype: Spritzgießmaschine
 manufacturer: BATTENFELD
 type: HM 90-210 UNILOG B6
 year of construction: 2013
 operation hours:

clamping unit	
type of drive	fully hydraulically
clamping type	fully hydraulic
method of construction	four tie bars
clamping force	900 kN
size of mould platen	580 mm x 630 mm
dist.between tie bars	420 mm x 370mm
min. mould height	450 mm / 0 mm
opening stroke	475 mm
max. open daylight	925 mm
size of round table	
ejector stroke	150 mm
ejector force	41 Nm
centring device diameter of movi	125 mm
centring device diameter of fixed	125 mm
threaded hole of platen	M12
mould weight	800 kg
dimension:	3,70 m 1,50 m 2,00 m
weight:	4100 KG

injection unit	
screw diameter	30 mm
swebt volume	106 cm ³
injection pressure	2042 bar
L/D ratio	22 mm
screw geometry	9
screw stroke	150 mm
screw rotation	372 1/min
screw torque	490 Nm
plasticising rate	
injection rate into the open	103 cm ³ /s
number of heating zones	4
nozzle contact force	86
nozzle stroke	250
pump drive power	19 kW
heating capacity	8 kW
Standard voltage	
oil reservoir capacity	250 l

equipment:

screen text german; CEE-socket 16A; CEE-socket 32A; core pulling hydraulically 2x; air valve 1x; Anti vibration mounts; interface for ethernet; interface EUROMAP 13; interface robot EUROMAP 67; interface for dosing unit; interface for temperature control units; mould heating 8x;

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