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machine no.:	503474
machinetype:	Spritzgießmaschine
manufacturer:	ENGEL
type:	VICTORY 200-70 Tech CC100
year of construction:	2004

clamping unit	
type of drive	fully hydraulically
clamping type	fully hydraulic
method of construction	tie-bar-less
clamping force	700 kN
size of mould platen	670 mm x 600 mm
dist.between tie bars	x
min. mould height	144 mm / 0 mm
opening stroke	450 mm
max. open daylight	594 mm
size of round table	
ejector stroke	100 mm
ejector force	40 Nm
centring device diameter of movi	125 mm
centring device diameter of fixed	125 mm
threaded hole of platen	
mould weight	675 kg

dimension:	4,00 m	1,45 m	2,00 m
weight:	5200 KG		

injection unit	
screw diameter	25 mm
swept volume	69 cm ³
injection pressure	2090 bar
L/D ratio	
screw geometry	9
screw stroke	140 mm
screw rotation	480 1/min
screw torque	
plasticising rate	
injection rate into the open	104 cm ³ /s
number of heating zones	4
nozzle contact force	28
nozzle stroke	200
pump drive power	15 kW
heating capacity	9 kW
Standard voltage	400 V / 50 Hz
oil reservoir capacity	185 l

equipment:

screen text german; screen text english; CEE-socket 16A; core pulling hydraulically 1x; air valve 1x; machine with material hopper; machine incl. water flow regulator; Anti vibration mounts; Schuko-socket 10A;

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