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machinespezification

machine no.: 503470
 machinetype: Spritzgießmaschine
 manufacturer: KRAUSS MAFFEI
 type: KM 120-380 EX MC5
 year of construction: 2008
 operation hours: 10113

clamping unit

type of drive	completely electronic	
clamping type	toggle	
method of construction	four tie bars	
clamping force	1200 kN	
size of mould platen	780 mm x	735 mm
dist.between tie bars	470 mm x	470mm
min. mould height	200 mm /	450 mm
opening stroke	400 mm	
max. open daylight	850 mm	
size of round table		
ejector stroke	150 mm	
ejector force	22 Nm	
centring device diameter of movin	160 mm	
centring device diameter of fixed	125 mm	
threaded hole of platen		
mould weight	1485 kg	

dimension:	6,00 m	1,70 m	2,19 m
weight:	9700 KG		

injection unit

screw diameter	35 mm
swept volume	156 cm³
injection pressure	2429 bar
L/D ratio	23 mm
screw geometry	9
screw stroke	
screw rotation	289 1/min
screw torque	
plasticising rate	27 g/s PS
injection rate into the open	477 cm³/s
number of heating zones	5
nozzle contact force	30
nozzle stroke	
pump drive power	16 kW
heating capacity	11 kW
Standard voltage	400 V / 50 Hz
oil reservoir capacity	

equipment:

screen text german; screen text english; CEE-socket 16A; core pulling hydraulically 2x; machine incl. water flow regulator; machine without material hopper; Anti vibration mounts; electric interface for handling units according to Euromap 12; Schuko-socket 10A;

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