

USED. TESTED. ALL RIGHT.

machinespezification

machine no.: 503394
machinetype: Spritzgießmaschine
manufacturer: ENGEL
type: ES 1800-350 HL CC100
year of construction: 2004

clamping unit			
type of drive	fully hydraulically		
clamping type	fully hydraulic		
method of construction	tie-bar-less		
clamping force	3500 kN		
size of mould platen	1050 mm	×	980 mm
dist.between tie bars	0 mm	×	0mm
min. mould height	350 mm	/	0 mm
opening stroke	950 mm		
max. open daylight	1300 mm		
size of round table			
ejector stroke	250 mm		
ejector force	83 Nm		
centring device diameter of movi			
centring device diameter of fixed			
threaded hole of platen			
mould weight	2500 kg		

dimension:	7,98 m	2,22 m	2,57 m
weight:	30750 KG		

injection unit	
screw diameter	70 mm
swept volume	1039 cm³
injection pressure	1441 bar
L/D ratio	20 mm
screw geometry	9
screw stroke	270 mm
screw rotation	226 1/min
screw torque	
plasticising rate	
injection rate into the open	386 cm³/s
number of heating zones	5
nozzle contact force	110
nozzle stroke	500
pump drive power	45 kW
heating capacity	29 kW
Standard voltage	400 V 50 Hz
oil reservoir capacity	

equipment:

screen text german; core pulling hydraulically 2x; machine incl. belt conveyor; machine incl. Handling; machine incl. safety fencing; machine without material hopper; Anti vibration mounts;

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Maschinenhandel Borowski GmbH
Schneiderstraße 11
D-40764 Langenfeld (Rheinland)



+49 2173 8950790
info@mhborowski.de

HRB: 73183
Amtsgericht Düsseldorf
USt-IdNr.: DE 296 178 837

Geschäftsführer:
Benjamin Borowski
Jan Borowski