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machine no.: 503128
machinetype: Spritzgießmaschine
manufacturer: ARBURG
type: Allrounder 520 C 2000-800 Selogica
year of construction: 2005

clamping unit		
type of drive	fully hydraulically	
clamping type	fully hydraulic	
method of construction	four tie bars	
clamping force	2000 kN	
size of mould platen	728 mm	728 mm
dist.between tie bars	520 mm	520mm
min. mould height	250 mm	0 mm
opening stroke	650 mm	
max. open daylight	900 mm	
size of round table	0 mm	
ejector stroke	225 mm	
ejector force	66 Nm	
centring device diameter of movi	125 mm	
centring device diameter of fixed	125 mm	
threaded hole of platen		
mould weight		
dimension:	5,45 m	1,95 m 2,10 m
weight:	7300 KG	

injection unit	
screw diameter	50 mm
swept volume	392 cm³
injection pressure	2000 bar
L/D ratio	20 mm
screw geometry	9
screw stroke	
screw rotation	
screw torque	880 Nm
plasticising rate	
injection rate into the open	214 cm³/s
number of heating zones	4
nozzle contact force	70
nozzle stroke	
pump drive power	30 kW
heating capacity	16 kW
Standard voltage	400 V / 50 Hz
oil reservoir capacity	

equipment:

screen text german; CEE-socket 16A; core pulling hydraulically 1x; core pulling pneum. 1x; air valve 1x; machine incl. water flow regulator; machine without material hopper; Anti vibration mounts; electric interface for handling units according to Euromap 12; interface for handling; Schuko-socket 10A; mould heating 12x;

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