

machinespezification

machine no.: 503020

machinetype: Spritzgießmaschine manufacturer: KRAUSS MAFFEI type: KM 110-520 C1 MC4

year of construction: 2003

operation hours:

clamping unit			
type of drive	fully hydraulically		
clamping type	fully hydraulic		
method of construction	four tie bars		
clamping force			1100 kN
size of mould platen	745 mm	Х	770 mm
dist.between tie bars	470 mm	х	470mm
min. mould height	300 mm	/	0 mm
opening stroke			600 mm
max. open daylight	900 mm		
size of round table			
ejector stroke			150 mm
ejector force			22 Nm
centring device diameter of movin			125 mm
centring device diameter of fixed			125 mm
threaded hole of platen	M 16		
mould weight			1485 kg

4,40 m

1,50 m

injection unit	
screw diameter	40 mm
swebt volume	217 cm ³
injection pressure	2377 bar
L/D ratio	23 mm
screw geometry	9
screw stroke	
screw rotation	307 1/min
screw torque	
plasticising rate	22 g/s PS
injection rate into the open	126 cm ³ /s
number of heating zones	5
nozzle contact force	50
nozzle stroke	
pump drive power	19 kW
heating capacity	13 kW
Standard voltage	400 V 50 Hz
oil reservoir capacity	345 I

injection unit

equipment:

weight:

dimension:

screen text german; CEE-socket 16A; CEE-socket 32A; core pulling hydraulically 2x; air valve moveable platen; machine without material hopper; machine without water flow regulator; Anti vibration mounts; electric interface for handling units according to Euromap 12; Schuko-socket 10A;

2,12 m

6000 KG











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